

# Brake Operator

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**Attention Applicants:** You **MUST** have Brake Operator in the subject line of your email or your resume attachment will not be opened. This practice is in place to avoid hackers and spammers.

Our client is a custom metal manufacturing company founded in 1982, a family-owned and operated company in Edmonton, Alberta.

Currently, our client is currently seeking a Brake Operator to join their loyal and productive team in their Southeast Edmonton location. This position is a full-time role.

## **Scope**

The Brake Operator is responsible for Computer Numerical Control (CNC) braking/forming in a custom sheet metal/precision sheet metal setting, as well as occasionally working with other sheet metal equipment such as CNC punching, laser cutting, shear and PEM® insertion.

## **Qualifications**

- 2 - 5 years' experience in similar role
- Experience in a fabrication environment, with metal, preferred
- Experience with Amada brakes an asset
- General knowledge of tools, concepts and methodologies of quality assurance
- Basic computer skills, including Microsoft Office Suite

## **Responsibilities**

- Read and interpret work orders to determine which tasks are done and which ones still need to be completed
- Read and interpret drawings and work orders to determine important information critical to the task being performed (such as material, quantity, specific instructions etc.)
- Set up and operate CNC brake presses and rollers to bend, roll, or otherwise shape and form metal stock into parts or products as a primary operator responsibilities.
- Set up, operate and/or tend machines, such as shears, saws, plate rolls, drills, water jet, laser, CNC turret punches, to cut, bend, roll, drill or otherwise shape and form metal stock into parts or products as secondary operator responsibilities.
- Transport raw materials and finished metal products by manually moving parts around shop either by hand, cart or forklift
- Clean work area
- Clean or lubricate equipment and replacing parts as required

- Troubleshoot and perform corrective action or minor repairs
- Examine products to verify conformance to quality standards
- Count finished products to determine if product orders are complete
- Participate in production meetings
- Follow policies outlined in the Company's policy manual (Employee Handbook)
- Strive to meet all assigned goals

### **Abilities**

The individual filling this position will possess the following skills and abilities:

- Watches gauges, dials, or other indicators to make sure a machine is working properly
- Pays attention to detail
- Uses abdominal and lower back muscles to support part of the body repeatedly or continuously over time without 'giving out' or fatiguing
- Possesses the ability to recognize when something is wrong or is likely to go wrong. It does not involve solving the problem, only recognizing there is a problem
- Applies general rules to specific problems to produce answers that make sense
- Listens to and understands information and ideas presented through spoken words and sentences in the English language
- Communicates information and ideas in speaking clearly in order that others may understand
- Concentrates on a task over a period of time without being distracted.
- Works in a safe manner by preventing:
  - workplace injuries and/or accidents
  - equipment damage
  - structural/building damage
- Works quickly and efficiently by ensuring all tasks are completed within the allotted time frame and by offering ideas for improvements to processes to appropriate supervision

### **Work Conditions**

The following is a list of physical work requirements and work conditions for this position:

- This position requires individuals who must be able to lift up to 50 lbs
- The role is located in a shop environment where physical maneuverability is a must
- This position is moderate to high risk with mandatory safety requirements. To perform duties in this position, individuals must be physically fit with the ability to stand for long periods of time
- Noisy shop environment

Salary is commensurate to experience and includes a benefits package to all of our client's employees which will be detailed during the interview process.

If you are interested in applying for this role please apply by email at [careers@kiyhr.ca](mailto:careers@kiyhr.ca).

We would like to thank all applicants for your interest. To ensure that the recruitment process for this position runs as smoothly and as quickly as possible, it is our policy to only contact successful candidates during the application stage.